

Changelog SchueCAM V20

V20.15.09.04

- Bug fixing and runtime optimization.

V20.15.09.03

- A new barcode (code 93) can be used to communicate with the FDC.

V20.15.08.03

- Test loading and job reconversion are now integrated directly into programming view.

V20.15.07.03

- A new tool type countersink cutter has been added.

V20.15.06.01

- To replace the macro 262 (notch for structural mullions), the MCO interface has been expanded by a new macro 967.

V20.15.03.04

- Macros can now using the "save in dyn. macro management "are permanently stored in a macro database. With the function "insert from dyn. macro management ", the stored in the database macro then reinserted into a BG.
- BGs and bars can be renamed in the "programming" now.
- A thread can now be cut into a blind hole. For this, the parameter "Offset core hole depth" are given in each thread.
- [PBX] The PBX now no longer crashes when you switch the machine or configuration changes.
- Problems in the macro management have been corrected.

V20.14.11.04

- [PBX] The approach paths were accelerated at the PBX.

V20.14.05.05

- About "new predecessor" and "new successor" the sequences of basic elements can be fixed. Specifications can also be automatically set within the "enc" file. The first element is shown as "|>>", the intermediate elements with "<->" and the last element of the series appears with "<<|". The function is i.a. used for steel machining.

V20.14.05.01

- Mathematical functions can now be used in a formula editor together with basic elements or macros. In addition to the basic arithmetic functions such as roots, sine or cosine are possible. In dynamic macros, it is possible to store "public" variables.
- More BGs can be simultaneously mounted using the barcode scanner.
- [PBX] At the PBX, there were some corrections using the clamp-positioning.

V20.14.02.07

- [PBX] Besides generating a 2nd mount-position, now overlong bars are divided additionally. Thereby the mount-positions .03 and .04 are generated.

V20.14.02.03

- By clicking a job with the right mouse button, now a context menu with the options "Converting and test loading" and "Convert without rotating" appears.

V20.14.02.03

- Using the new filter it's now easily and quickly possible to select certain basic elements or old script macros in BGs and replace them by other elements. It is even possible to reassemble script macros completely.

V20.14.06.1

- A pre-drilling function was inserted into the tool management and the basic element.

V20.13.05.06

- The window-sizes are now saved and restored automatically. You can choose your personal settings in the production, programming or "BG-programming".

V20.13.01.08

- Backups can now be automatically sent by the new e-mail function.