

ALUKÖNIGSTAHL SCHÜCO JANSEN

MACHINE CONTROL MODULE (MCO)

in SchüCal|JANIsoft

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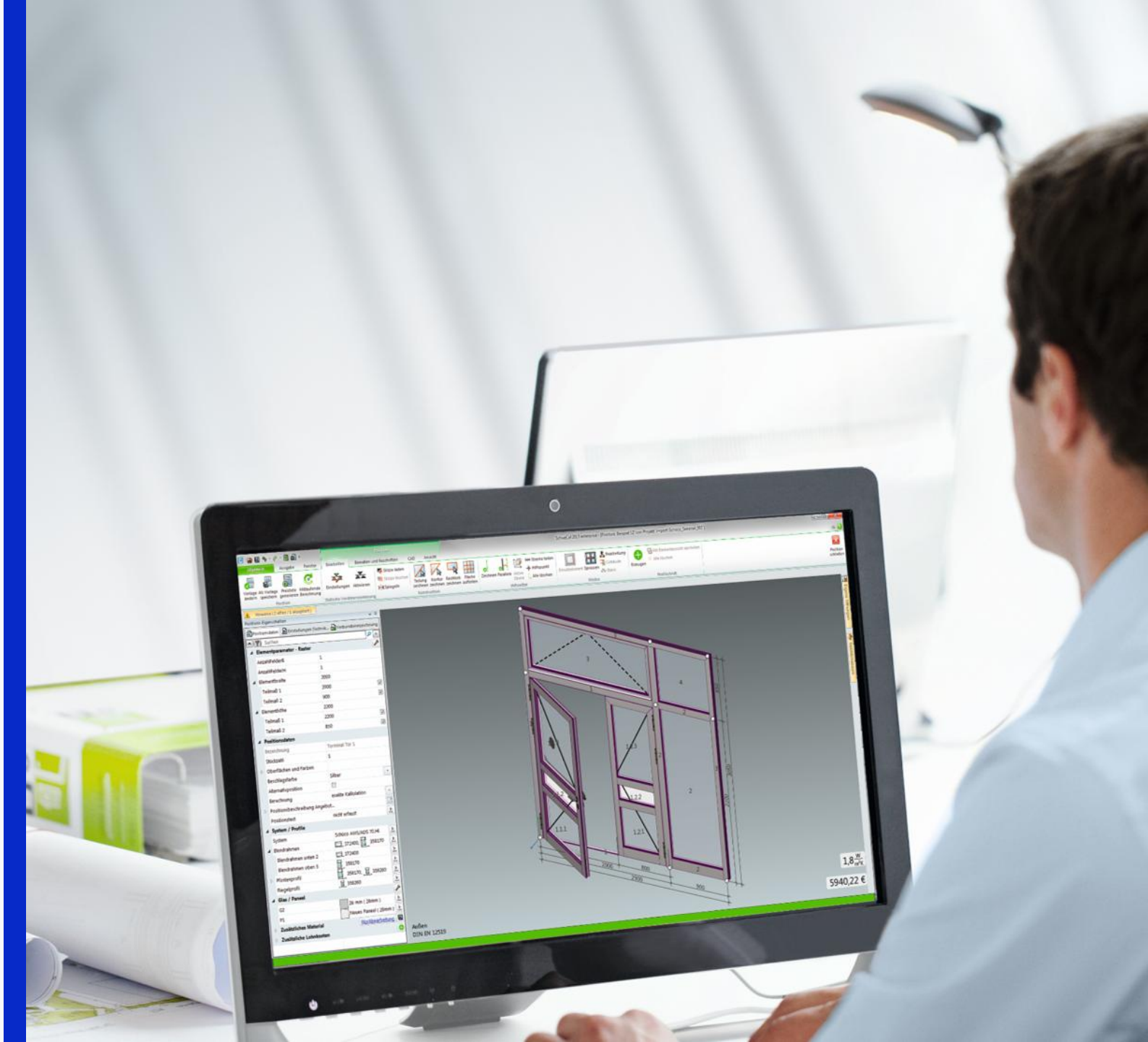
Tutorials

SchüCal
JANIsoft
MCO



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01
Machine Control Module

Machining operations can be generated automatically in SchüCal using the MCO module. Learn about the functions and settings options in the introduction of the module and optimize your production.

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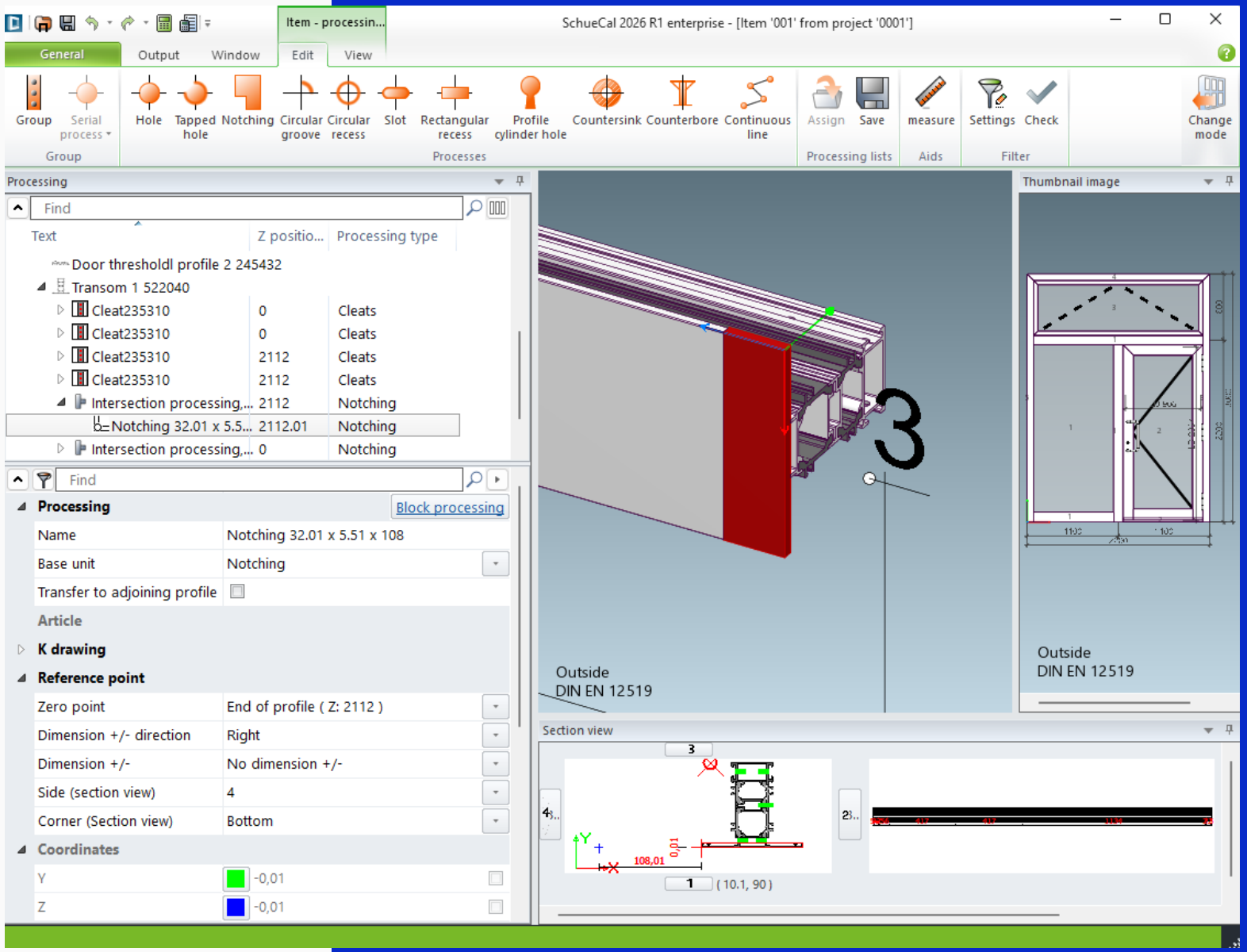
Start the tutorial with a click on the picture



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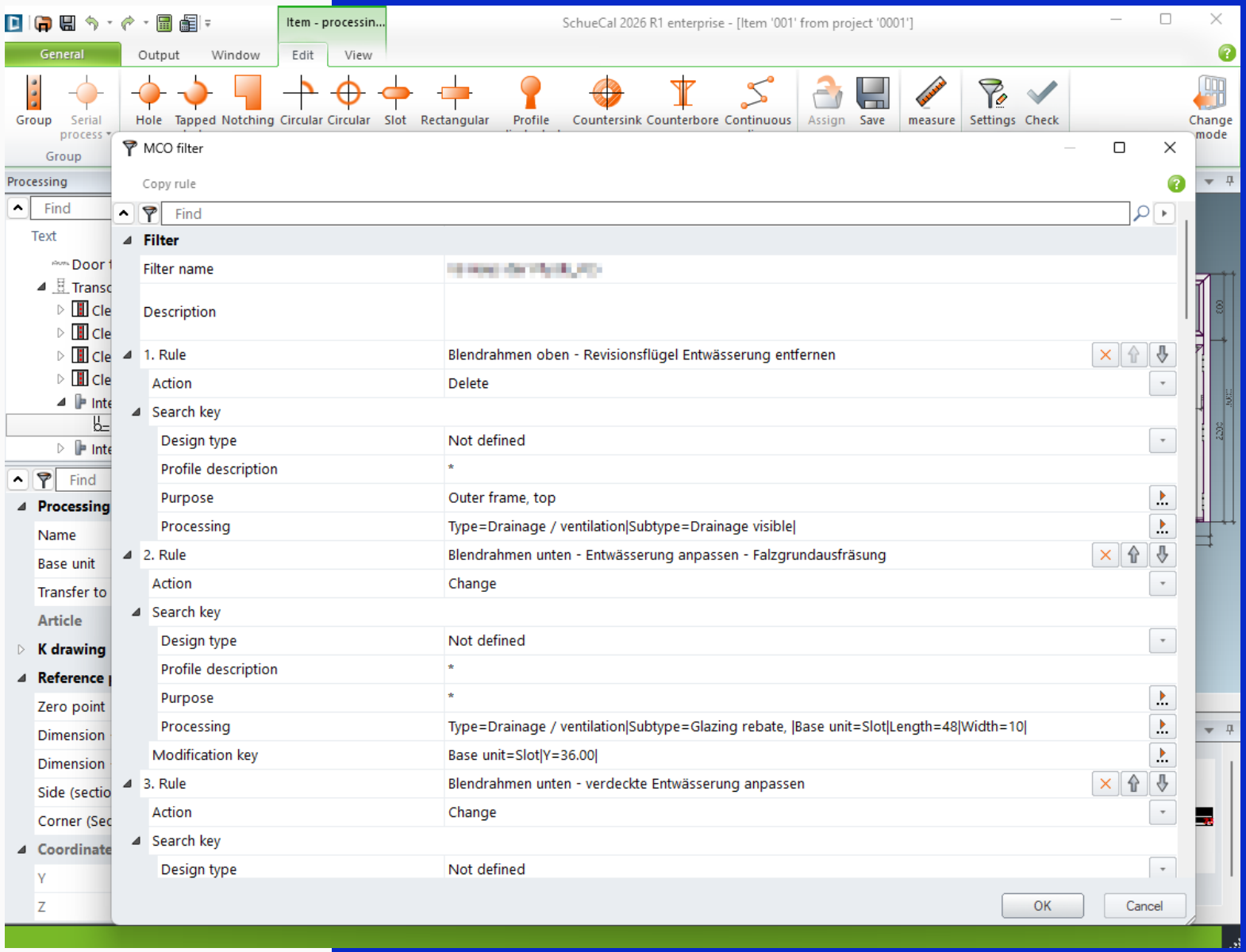
02
Filter

MCO filters are used to specifically adjust the original machining operations from SchüCal. This adjustment via the MCO filter takes place automatically as soon as the data is output to the CNC machine.

Start the tutorial with a click on the picture



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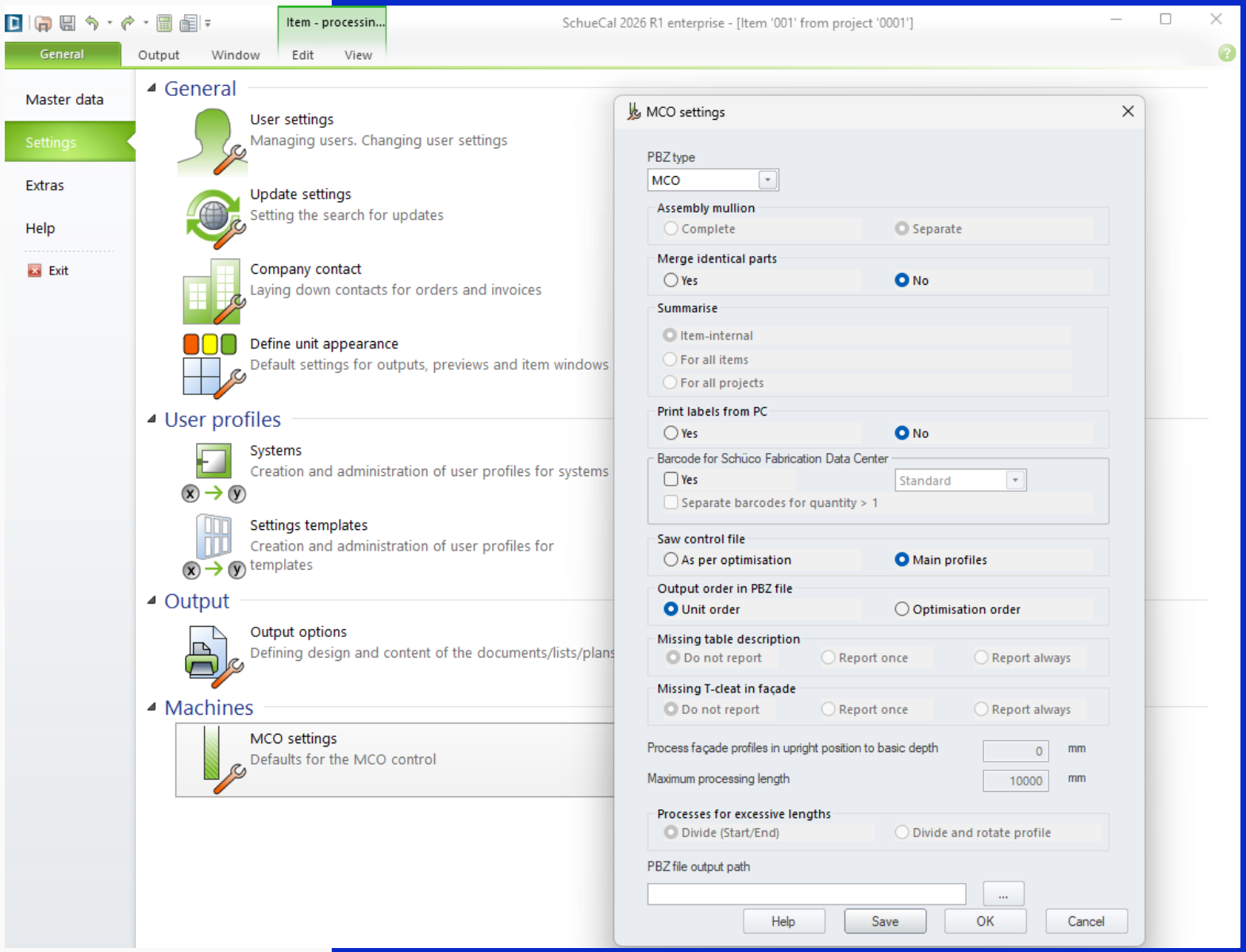
03
MCO and Saw Settings

Define the settings for the MCO and saw output.

Start the tutorial with a click on the picture



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04
Processing Group

A processing group combines several machining operations. This means that the machining operations do not have to be transferred individually to other profiles and can also be used for other items. The video shows step by step how to create, save and later insert a processing group in SchüCal MCO mode.

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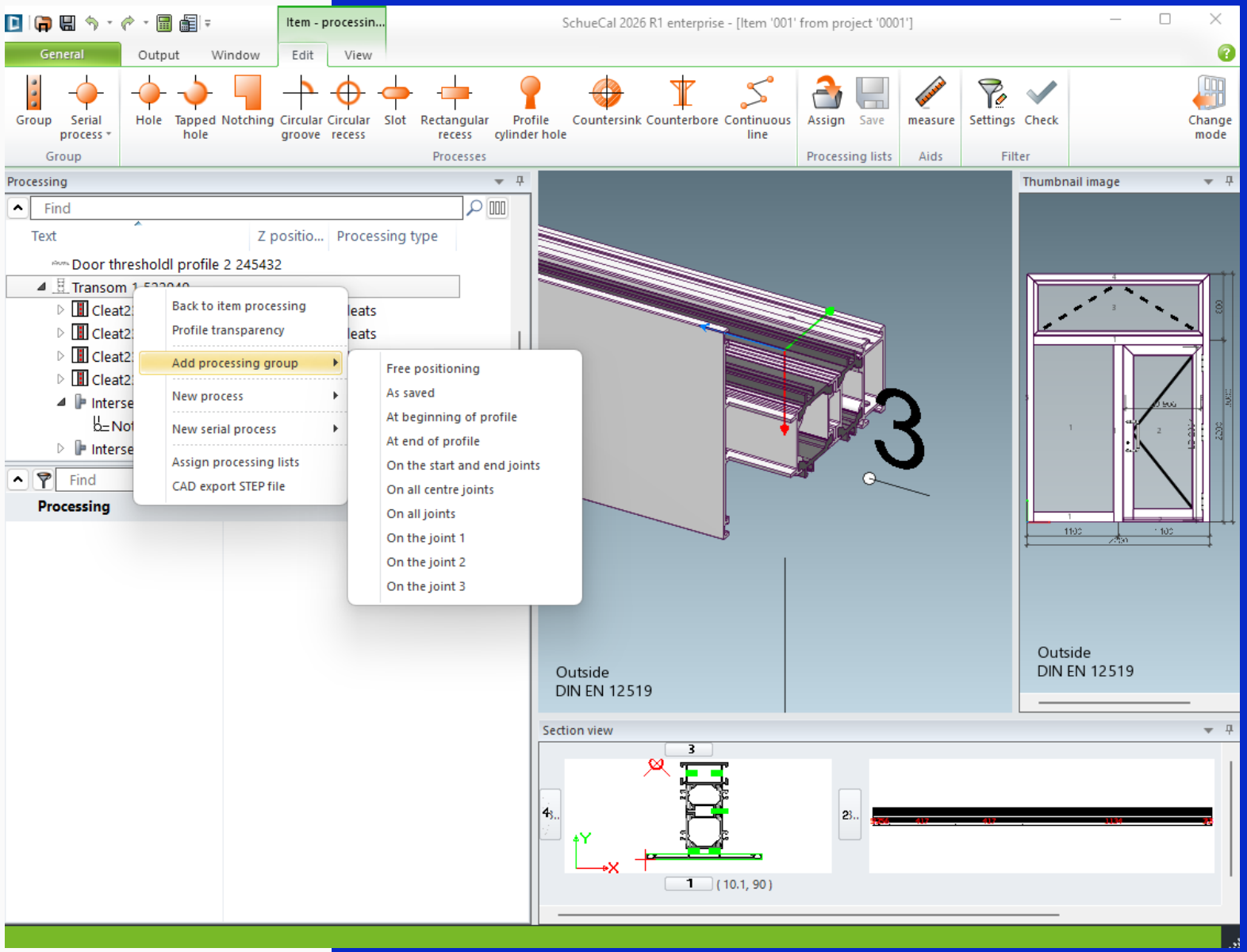
Start the tutorial with a click on the picture



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05 Transferring Machining

Machining operations can be transferred to an adjoining profile in MCO mode. This means that no machining groups have to be saved and inserted. Instead, the operations can be transferred directly and move along automatically when the positioning changes.

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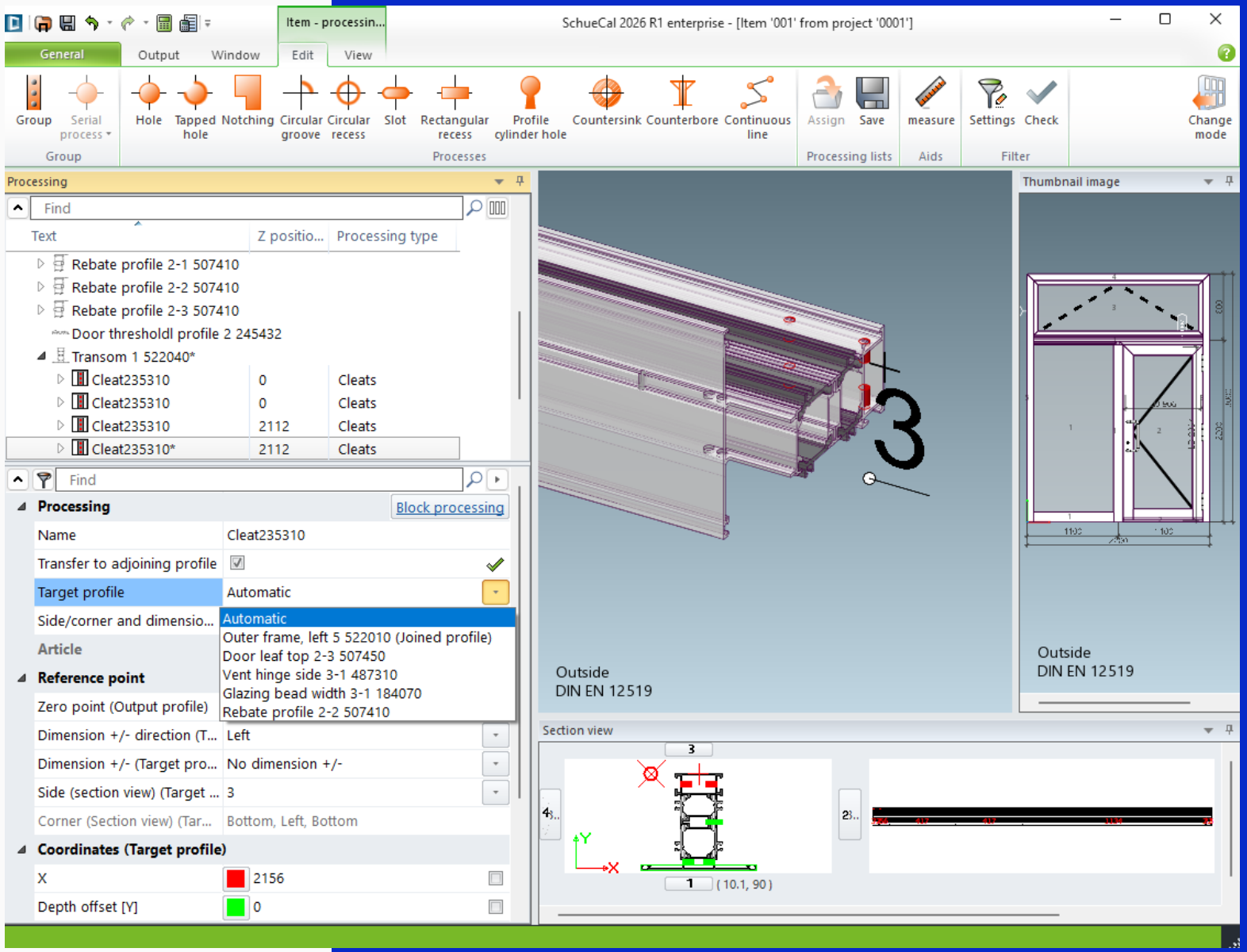
Start the tutorial with a click on the picture



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06
Serial Process

With serial processing, individual machining operations can be distributed evenly over the entire length or only over parts of the profile. Learn about the different options and how to create and save them.

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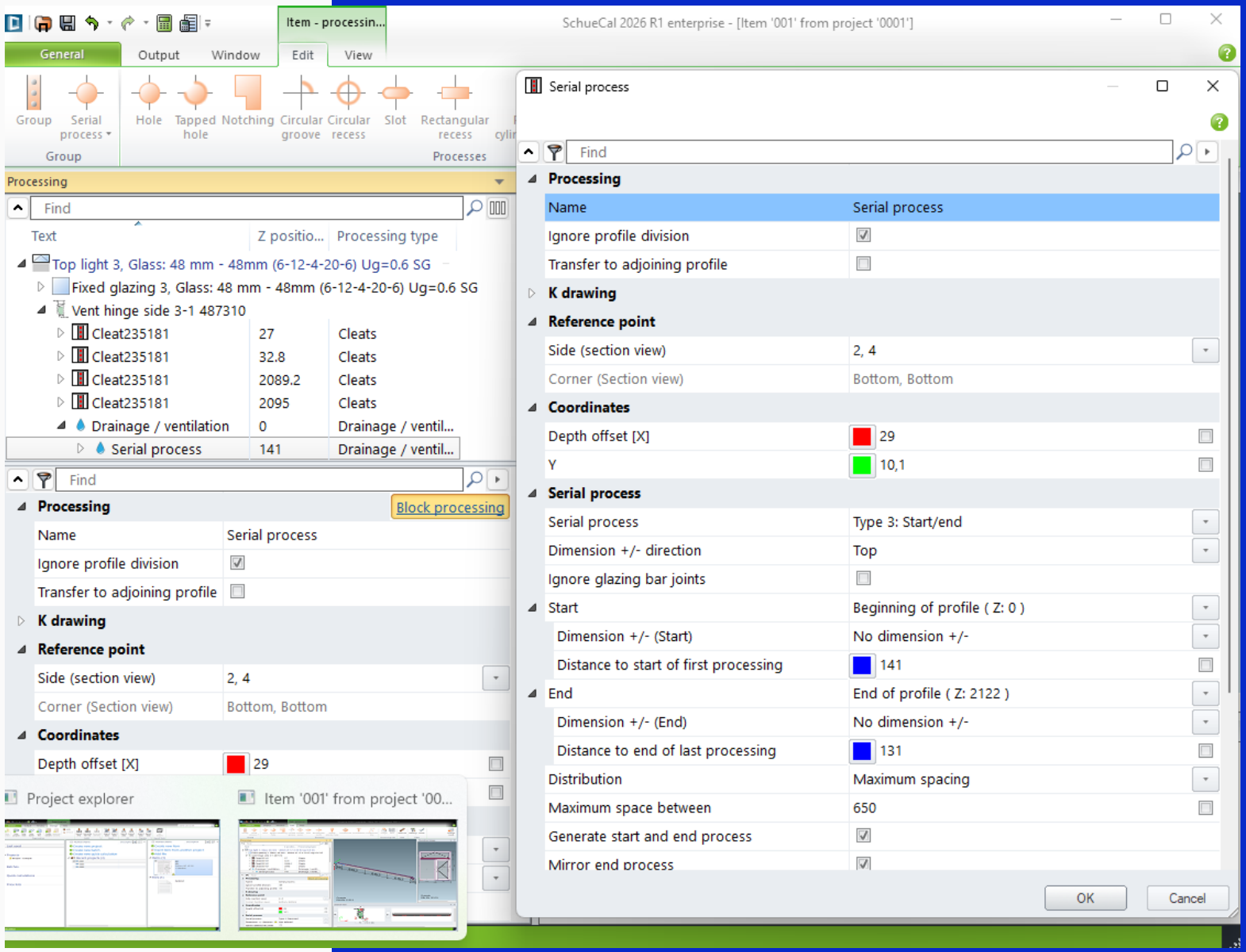
Start the tutorial with a click on the picture



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General Information

- Depending on your SchüCal license type and the user permissions assigned by your SchüCal administrator, the program interface shown in the tutorials may differ from your own specific program interface.

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Questions?

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